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25X1A

CENTRAL INTELLIGENCE AGENCY

Planning Section - Statistics
and Supply of (Raw) Materials
Steel Industry (only VVB Vesta)

Plan approved by DWK. Quotas for
the 3rd and 4th Quarters have not
yet been assigned to the plants.
1 April 1949

Value Per Ton	I (Quantity in tons unless otherwise noted)	II	III	IV
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A. Metallurgical products

1. Crude iron (only Maxhütte) Thuringia

1a. Thomas crude iron	M 60.	32,000	32,000	33,000	48,000
1b. Foundry " "	M110.	20,000	10,000	10,000	20,000
1c. Specular " "	M110.	-	6,000	9,000	-

2. Crude steel in blocks

2a. Thomas steel (Maxhütte) Thuringia	96.	26,500	26,500	27,000	40,000
2b. SM steel					
Riesa (Saxony)	100.	30,000	67,000	50,000	50,000
Hennigsdorf (Brandenburg)	100.	26,000	40,000	28,000	28,000
2c. Electro steel (Maxhütte) Thuringia	130.	6,000	6,500	6,500	6,000

3. Round, angle and flat steel and special profile

135.

Up to 30 mm.					
Kirchmüser (Saxony Anhalt)		-	-	3,500	4,500
Hennigsdorf (Brandenburg)		-	1,500	1,500	4,500

30-60 mm. Hennigsdorf (Brandenburg)		-	1,000	2,000	2,000
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Over 60 mm.

Hennigsdorf (Brandenburg)		6,000	11,000	7,300	5,000
Maxhütte (Thuringia)		500	1,500	1,500	1,500

U-steel and supports
over NP 20 (Maxhütte)

	7,000	8,800	9,800	9,800
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Normal rails

	3,000	3,000	3,000	3,000
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U-steel and supports
up to 18 (Maxhütte)

	5,800	6,200	6,800	6,800
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Field RR rails (Maxhütte)

Angle iron to 30 x 30 Hennigsdorf	500	500	500	500
" " from 30 to 65 Hennigsdorf		500	1,000	1,000
" " from 70 x 70 and stronger		1,000	1,500	1,500
Maxhütte	3,300	3,300	3,800	4,300
Hennigsdorf			2,500	3,500

Band steel, fine
to 25 mm. wide (Hennigsdorf)

	1,500	1,500	1,500
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Band steel, medium
from 25 to 70 mm. (Hennigsdorf)

	3,000	5,000	8,500
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Band steel, strong
over 70 mm. wide (Hennigsdorf)

	1,700	2,100	2,600
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Rod wire

	2,000	4,000
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Billet Maxhütte

Hennigsdorf	13,400	11,100	10,700	10,600
	2,500	6,900	6,900	-

Mill bars (Maxhütte)

to 22 mm.	300	1,000	1,000	1,000
over 22 mm.	2,200	5,500	9,200	9,300

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4. Rolled plate	M200.				
Heavy plate 5 mm.					
Ilseburg Saxony Anhalt		3,500	6,100	6,200	6,200
Kirchmüser " "		-	-	3,000	4,500
Auerhammer Saxony		1,200	1,200	1,300	1,300
Olbernhau Saxony		450	450	300	300
Medium plates from 3 to under 5 mm.					
Auerhammer		500	1,000	1,300	1,200
Olbernhau		400	400	1,000	1,200
Ilseburg		-	600	1,200	1,200
Fine plates under 3 mm.					
Dynamo plates		200	500	900	900
5. Pipes (Riesa)	M135.				
Welded pipes		-	-	2,000	2,000
Seamless pipes		-	-	2,000	3,000
6. Bandagen (?) (only Gröditz) (RR wheel tires?)	M400.	-	-	1,500	2,500
7. Ferro alloys	M900.				
Ferrosilicium 45%		1,100	1,100	1,400	1,400
" 75%		400	400	600	600
Ferromangan. aff.		300	300	300	300
Ferrochrome "		200	200	200	200
Ferromangan. carb		800	1,800	1,300	1,300
Ferrochrome "		200	200	200	200
B. Non-metallurgical products grouped according to Hauptverwaltungen resp.					
1. HV Energy					
Electric energy					
(Maxhütte (Thuringia))	30.	3,000,000	3,000,000	3,000,000	3,000,000
	per million kwh				
2. HV Stone and Earth					
Ferriferous limestone	7.	40,000	40,000	50,000	50,000
(Maxhütte)					
Ordinary limestone	23.	7,500	7,500	7,500	7,500
(Maxhütte)					
Cement (only Maxhütte)					
Blast furnace cement	35.	10,000	11,500	12,000	11,500
Gypsite slag cement	60.	2,000	2,500	3,000	2,500
Slag brick	14.	6,500	6,500	6,500	6,500
Slag wool	150.	240	240	240	240
Crude dolomite	8.	15,000	15,000	15,000	15,000
(Wünschendorf)					
Sinter dolomite	45.				
Wünschendorf		6,000	6,000	6,000	6,000
Maxhütte		375	375	375	375
3. Machine construction & electrotechnics					
Forged steel pieces	606.				
Maxhütte		1,200	1,300	1,400	1,500
Ilseburg		80	115	115	80
Cast iron					
Grey pig iron	404.				
Gröditz		1,500	1,500	1,500	1,500
Hennigsdorf		250	250	250	250

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Malleable iron casting only Gr8ditz	450.	300	400	400	400
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Steel mould casting					
Other steel casting	700.	1,200	1,200	1,300	1,300

Value in 1,000 DM

Specifically executed products (total)		2,447	2,593	2,722	2,756
Other products (total)		2,249	2,260	2,249	2,263

Copper forged pieces Ilseburg	4,200.	50t 210	50t 210	50t 210	50t 210
Metal construction, steel construction, tank container construction, pipe		M1,250	M1,250	M1,250	M1,250

each	2	3	2	3
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Insulating pipe (Faradite)	100.				
per 1,000M		1,000	1,000	1,000	1,000

Kopex pipe	1,000.				
per 1,000M		300	300	300	300

Insulating pipe fittings	1,000.	12	13	12	13
		150	150	150	150

Office equipment (Oranienburg)		175	175	175	175
		137	137	137	140

4. HV Chemistry	280.				
Thomas meal (Maxhütte)	per ton P_{205}	1,000	1,000	1,000	1,000

HV Energy					
Electric energy (Mansfeld)	30,000. per million KWH	30	30	31	32

HV Stones & Earth					
Slag stones (Mansfeld)	14.	840	420	420	420
Slag wool (Zinnhütte Freiberg)	150.	100	100	100	100

Fire-proof products					
Fire clay products	75.				
Mansfeld		450	450	450	450
Muldenhütten		300	300	300	300
Silicon products	75.	150	150	150	150

HV Machines & Electrotechnics					
Grey pig iron	404.				
Mansfeld		115	115	115	115
Lautawerk		25	25	25	25
Muldenhütten		22	23	22	23

Form castings of Aluminum and Magnesium	3,143.				
Rackwitz		140	170	170	140
Lautawerk		-	20	20	20
Finkenheerd		-	20	20	20

Form castings of Lead & alloys	1,500	38	40	41	41
Bleindustria Freiberg		23	25	26	26
Halsbrücke foundry		15	15	15	15

Lead containers	1,250				
Bleindustria		20	20	20	20
Halsbrücke		15	15	15	15

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	Per Ton	(Quantity in tons unless otherwise noted)			
Copper armatures	1,820.	15	15	15	15
Lead armatures	2,400.				
Bleiindustrie Freiberg		10	10	10	10
Halsbrücke		25	25	25	25
Lead pumps					
Halsbrücke	1,000. each	7	8	7	8
Bleiindustrie Freiberg					
Ventilators	7,000. each				
Halsbrücke		-	1	1	1
Bleiindustrie "		1	1	1	1
Manometer (Merseb)	21. each	2,400	2,400	2,400	2,400
Construction casings	370. per	100	300	300	300
Lautawerk	1,000				
Meat grinders	2. each	6	3	3	3
Rackwitz					
Fruit juice presses	3.70 each	1,500	1,500	1,500	1,500
HV Chemistry					
Sulphuric acid from pyrites	80.60 per t SO ₃				
Muldenhütten		530	530	340	600
Mansfeld		2,700	4,400	4,400	4,400
Halsbrücke		-	800	900	900
Finkenheerd		-	300	450	450
Zinc vitriol	100.	400	400	400	400
Nickel sulphate	600.				
Oberschlema		100	100	100	100
Mansfeld		25	25	25	25
Copper sulphate	300.	1,000	1,000	1,000	1,000
Pigment (Mansfeld)	177.	500	500	500	500
Red lead "	570.	25	25	25	25
Bismuth salts (Halsbrücke)	15. kg	1,000	1,000	1,000	1,000
Plant insecticide (Age)	1,411.				
Copper oxide spray		325	325	325	325
Lime arsenate dusting powder		50	50	50	50
Copper oxide-arsenate spray		37	37	38	38
Bordeaux mixture		25	25	25	25
Arsenic compounds	50. per kilo	3,500	3,500	3,500	3,500
(Muldenhütten)					
Vanadium pentoxide (Mansfeld)	20. kg	2,500	2,500	2,500	2,500
Silver nitrate (Mansfeld)	26. kg	2,000	2,000	2,000	2,000
Rotschlamm-trockengut (Lautawerk)	7.	2,100	2,100	2,100	2,100
HV Light Industry (Mansfeld)					
Sawed timber	120. per cbm	750	750	750	750

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